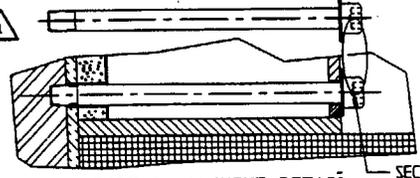


| COMPONENT DRAWINGS       |      |
|--------------------------|------|
| FOR IMPACT LIMITER       | 1765 |
| FOR HI-STAR 100 ASSEMBLY | 1763 |

**SECURITY SEAL DETAIL**  
(FOR TOP IMPACT LIMITER)  
(RED'D FOR ONLY ONE BOLT)



**BOLT ATTACHMENT DETAIL**  
SEE NOTE 2

- NOTES:
- 1) IMPACT LIMITER ATTACHMENT HOLES ARE ROTATED FOR CLARITY.
  - 2) ATTACH SECURITY SEAL THROUGH HOLES PROVIDED IN TWO ADJACENT BOLTS IN IMPACT LIMITER ATTACHMENT BOLTS
  - 3) HI-STAR PACKAGE MAXIMUM GROSS WEIGHT: 260000 LBS

| DATE       | REV. | DESCRIPTION               | PREP. BY:      | CHECKED BY:   | ENCL.         | Q. A.         |
|------------|------|---------------------------|----------------|---------------|---------------|---------------|
| JUN 10-98  | 1    | INCORPORATED DCR 5014-115 | S. GEE 6-18-98 | G/RAT         | W/118         | N. SHAH       |
| AUG. 29-98 | 0    | FOR APPROVAL              | N. SHAH 9-9-98 | H. S. 9-10-98 | R. G. 9-10-98 | V. G. 9-10-98 |

|                                    |                     |
|------------------------------------|---------------------|
| EQUIPMENT DESIGN                   |                     |
| <b>HOLTEC</b>                      |                     |
| INTERNATIONAL                      | ANALYSIS CONSULTING |
| DESCRIPTION                        |                     |
| HI-STAR 100 ASSEMBLY FOR TRANSPORT |                     |
| CLIENT                             | N/A                 |
| COMPANION DRAWINGS                 |                     |
| PROJECT No. 5014                   | DRAWING No. 1782    |
| P.O. No. N/A                       | REV. 1              |

# Spent Nuclear Fuel Rail Car

